

## DESCRIPTION

**Plastic Primer** is a water-based, flexible surfacer designed for automotive plastic refinishing.

## FEATURES

- Fast covering and filling properties
- Outstanding adhesion
- Easy to sand and featheredge
- Fast dry time

## SUITABLE SUBSTRATES

### PROPERLY PREPPED (SEE PREPARATION SECTION)

- Properly prepped OEM finishes
- Fully cured and prepped refinish material
- Properly prepped raw plastic (olefin-based plastics require the use of adhesion promoter)
- Plastic repair materials
- Sanded skim coats and putties

## TYPICAL PROPERTIES

Part:	Product Name:	Color:	Container:
4P-15-034	Plastic Primer	Black	Flat Top Quart

## PRODUCT SPECIFICATIONS

RTS VOC (actual):	85
RTS VOC (regulatory):	195
Flash time:	5 - 10 minutes between coats
Time to sand:	45 minutes
Tape time:	24 hours @ 70°F (21°C)

If applying to a non-automotive substrate, consult local VOC regulations.

Always wear OSHA required (PPE) Personal Protection Equipment as outlined on the SDS and product label to ensure your safety.



Check local VOC regulations to ensure compliance of all products in your area.

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## PREPARATION

### FLEXIBLE, OLEFIN-BASED PLASTIC

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1. Clean surface with **Scuff and Clean** and a red scuff pad. Rinse with water or a clean, damp cloth.
2. Next, clean with **Plastic & Leather Prep**, **SEM Solve** or **XXX Universal Surface Cleaner** per directions.
3. Sand area to be primed with P320 – 400 grit paper and reclean.

**Note:** Olefin-based plastics require the use of **Adhesion Promoter** prior to priming.

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### MIXING:

Shake or stir product thoroughly before use. **Plastic Primer** is ready to spray. DO NOT REDUCE!



## APPLICATION

1. Using an applicator equipped with a 1.4 tip and 28 – 30 psi, apply two medium-wet coats, allowing 5 – 10 minutes flash time between coats.

**Note:** Dry time is dependent on relative humidity, air circulation and temperature.

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## CLEAN UP

Use appropriate cleaning materials compliant with VOC regulations in your area.



## STORAGE

Products should be stored between 60 – 80°F (16 – 27°C). The shelf life for **Plastic Primer** is 5 years when stored under ideal conditions.



Check local VOC  
regulations to ensure  
compliance of all  
products in your area.

## RELATED PRODUCTS

Part:	Product:	Size:
38398	Scuff & Clean	16 oz. Tube
38353	Plastic & Leather Prep	16 oz. Aerosol
38373	SEM Solve	20 oz. Aerosol
77771	XXX Universal Surface Cleaner	Gallon
77774	XXX Universal Surface Cleaner	Quart
4P-15-053	Adhesion Promoter	16 oz. Aerosol

### Technical Consultation Service

Our Technical Staff is ready to assist you with any questions. You are invited to take advantage of our extensive experience, laboratory services and trained field service representatives. Call (800) 831-1122 for answers to your questions. Hours of operation are Monday through Thursday 8:00 am until 5:00 pm EST and on Friday 8:00 am until 4:30 pm EST.

#### Disclaimer:

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